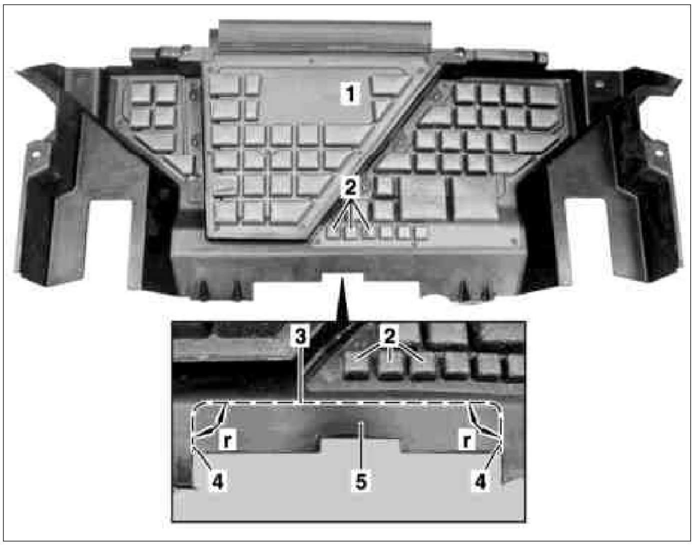
AR94.30-P-5500GH	Modify noise encapsulation	12.9.01

MODEL 163.113

1 Noise encapsulation, front section
2 Insulation cubes
3 Scribe line, horizontal
4 Scribe line, vertical
5 Area to be removed

r 10 mm



P94.30-2012-11

	Remove		
1	Remove noise encapsulation **front** section (1)	ℹ Do NOT remove other encapsulation sections.	AR94.30-P-5400GH
	Modify		
2	Flatten insulation cubes (2)		
3	Scribe two 38 mm **vertical** lines (4) forward from rear edge of encapsulation	ℹ Vertical scribe lines should be flush with outside edges of rear cutout in encapsulation.	
4	Scribe a straight, horizontal line (3) between vertical lines		
5	Radius forward corners of scribe lines to 10 mm (r)		
6	Remove area (5) of encapsulation bordered by scribe lines		
	Install		
7	Reinstall noise encapslation **front** section (1)		AR94.30-P-5400GH